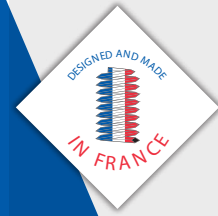


AMECOIL



THREAD REPAIR INSERTS

STANDARD REPAIR KIT



M2,5 TO M24 / UNC-UNF

EASY, QUICK & PERMANENT THREAD REPAIR

INCLUDED

The AMECOIL standard repair kit provides you with all the equipment you need for an occasional thread repair job.

- 1 drill
- 1 finishing tap
- 1 installation tool
- 1 tang break
- 1,5 D thread repair inserts



RELIABILITY

Used in all industrial segments, AMECOIL SR thread repair inserts offer re-usable, durable and resilient assemblies. AMECOIL SR thread repair inserts will fit and repair any damaged thread. Either Metric or Imperial.



FABORY

MONO DIMENSIONAL STANDARD REPAIR KITS

METRIC	Ø MM	INSERTS 1,5D	REFERENCE
M2,5x0.45	2,6	20	71005.025.003
M3x0.50	3,2	20	71005.030.004
M4x0.70	4,2	20	71005.040.006
M5x0.8	5,2	20	71005.050.007
M6x1.00	6,3	20	71005.060.009
M7x1.00	7,3	20	71005.070.010
M8x1.00	8,3	20	71025.080.012
M8x1.25	8,4	20	71005.080.012
M9x1.25	9,4	15	71005.090.013
M10x1.00	10,25	15	71035.100.015
M10x1.25	10,4	15	71025.100.015
M10x1.50	10,5	15	71005.100.015
M11x1.5	11,5	10	71005.110.016
M12x1.00	12,3	10	71035.120.019
M12x1.25	12,4	10	71035.120.018
M12x1.50	12,5	10	71025.120.018
M12x1.75	12,5	10	71005.120.018
M14x1.25	14,4	10	71035.140.021
M14x1.50	14,5	10	71025.140.021
M14x2.00	14,5	10	71005.140.021
M16x1.50	16,5	10	71025.160.024
M16x2.00	16,5	10	71005.160.024
M18x2.00	18,5	5	71025.180.027
M18x2.50	18,75	5	71005.180.027
M20x2.00	20,5	5	71025.200.030
M20x2.50	20,75	5	71005.200.030
M22x2.00	22,5	5	71025.220.033
M22x2.50	22,75	5	71005.220.033
M24x2.00	24,5	5	71025.240.036
M24x3.00	24,75	5	71005.240.036

UNC - UNF	Ø MM	INSERTS 1,5D	REFERENCE
2-56	2,4	20	71045.021.003
4-40	3,1	20	71045.028.004
6-40	3,8	20	71055.035.005
6-32	3,8	20	71045.035.005
8-32	4,4	20	71045.041.006
10-24	5,1	20	71045.048.007
10-32	5,2	20	71055.048.007
1/4-20	6,7	20	71045.063.009
1/4-28	6,7	20	71055.063.009
5/16-18	6,7	20	71045.079.011
5/16-24	8,4	20	71055.079.011
3/8-16	8,3	15	71045.096.014
3/8-24	10	15	71055.096.014
7/16-14	9,9	10	71045.111.016
7/16-20	11,6	10	71055.111.016
1/2-13	11,5	10	71045.127.019
1/2-20	13,2	10	71055.127.019
9/16-12	13,1	10	71045.142.021
9/16-18	14,9	10	71055.142.021
5/8-11	14,7	10	71045.158.023
5/8-18	16,5	10	71055.158.023
3/4-10	19,8	5	71045.191.028
3/4-16	19,5	5	71055.191.028
7/8-9	20,5	5	71045.222.033
7/8-14	22,5	5	71055.222.033
1'-8	24,5	5	71045.255.038
1'-12	24,75	5	71055.255.038

INSTRUCTION

AMECOIL®



DRILLING

Using the included AMECOIL drill.
No chamfer required



TAPPING

Using the included AMECOIL tap



FITTING

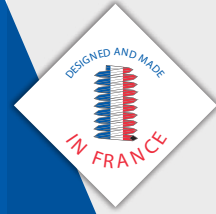
Using the included AMECOIL installation tool



TANG BREAKING

Using the included AMECOIL impact or automatic tang break

AMECA



THREAD REPAIR INSERTS

INDUSTRIAL REPAIR KIT



M2,5 TO M24 / UNC-UNF

RELIABILITY

Used in all industrial segments, AMECOIL SR thread repair inserts offer re-usable, durable and resilient assemblies. AMECOIL SR thread repair inserts will fit and repair any damaged thread. Either Metric or Imperial.

EASY, PROFESSIONAL & PERMANENT THREAD REPAIR

INCLUDED

The AMECOIL industrial repair kit provides you with all the equipment you need for a professional thread repair job.

- 1 drill
- 1 finishing tap
- 1 installation tool
- 1 tang break
- 1,5 D thread repair inserts **AMECOIL®**



Fabory Nederland B.V. Zevenheuvelenweg 44, 5048 AN Tilburg, The Netherlands
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FABORY

FABORY

MONO DIMENSIONAL INDUSTRIAL REPAIR KITS

METRIC	Ø MM	INSERTS 1,5D	REFERENCE
M2,5x0.45	2,6	20	71016.025.003
M3x0.50	3,2	20	71016.030.004
M4x0.70	4,2	20	71016.040.006
M5x0.8	5,2	20	71016.050.007
M6x1.00	6,3	20	71016.060.009
M7x1.00	7,3	20	71016.070.010
M8x1.00	8,3	20	71026.080.012
M8x1.25	8,4	15	71016.080.012
M9x1.25	9,4	15	71016.090.013
M10x1.00	10,25	15	71036.100.015
M10x1.25	10,4	15	71026.100.015
M10x1.50	10,5	10	71016.100.015
M11x1.50	11,5	10	71016.110.016
M12x1.00	12,3	10	71036.120.019
M12x1.25	12,4	10	71036.120.018
M12x1.50	12,5	10	71026.120.018
M12x1.75	12,5	10	71016.120.018
M14x1.25	14,4	10	71036.140.021
M14x1.50	14,5	10	71026.140.021
M14x2.00	14,5	10	71016.140.021
M16x1.50	16,5	10	71026.160.024
M16x2.00	16,5	10	71016.160.024
M18x1.50	18,5	5	71036.180.027
M18x2.00	18,5	5	71026.180.027
M18x2.50	18,75	5	71016.180.027
M20x1.50	20,5	5	71036.200.030
M20x2.50	20,75	5	71016.200.030
M22x1.50	22,5	5	71036.220.033
M22x2.00	22,5	5	71026.220.033
M22x2.50	22,75	5	71016.220.033
M24x1.50	24,5	5	71036.240.036
M24x2.00	24,5	5	71026.240.036
M24x3.00	24,75	5	71016.240.036

UNC - UNF	Ø MM	INSERTS 1,5D	REFERENCE
2-56	2,4	20	71046.021.003
4-40	3,1	20	71046.028.004
6-40	3,8	20	71056.035.005
6-32	3,8	20	71046.035.005
8-32	4,4	20	71046.041.006
10-24	5,1	20	71046.048.007
10-32	5,2	20	71056.048.007
1/4-20	6,7	20	71046.063.009
1/4-28	6,7	20	71056.063.009
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3/8-24	10	15	71056.096.014
7/16-14	9,9	10	71046.111.016
7/16-20	11,6	10	71056.111.016
1/2-13	11,5	10	71046.127.019
1/2-20	13,2	10	71056.127.019
9/16-12	13,1	10	71046.142.021
9/16-18	14,9	10	71056.142.021
5/8-11	14,7	10	71046.158.023
5/8-18	16,5	10	71056.158.023
3/4-10	19,8	5	71046.191.028
3/4-16	19,5	5	71056.191.028
7/8-9	20,5	5	71046.222.033
7/8-14	22,5	5	71056.222.033
1'-8	24,5	5	71046.255.038
1'-12	24,75	5	71056.255.038

INSTRUCTION

AMECOIL®



DRILLING

Using the included AMECOIL drill.
No chamfer required



TAPPING

Using the included AMECOIL tap



FITTING

Using the included AMECOIL installation tool



TANG BREAKING

Using the included AMECOIL impact or automatic tang break