



**Studbolt with 2 heavy  
hexagon nuts ASME B16.5/  
B18.2.2 Steel ASTM A193 -  
ASTM A194 Plain Gr.B16 -  
Gr.4 1 Inch X245 (9.5/8)**

Article number	22554.254.245
Brand	-
UBB	500579061614
UNSPSC	31161619
EAN	8715494394178
PKG. of 1	Full Box Only

**Technical Parameters**

Diameter	1 Inch
Length	245 mm
Class	Gr.B16 - Gr.4
Material	Steel
Material technical	ASTM A193 - ASTM A194
Thread direction	Right
Surface treatment	Plain
Thread	Unified National Coarse
Threads per inch	8

Info

Tolerances of the total length of the studbolts according to ASME B16.5 Table C-3L is the nominal length of the studbolt, measured from the first to the last full thread and thus excluding the chamfered ends. Grade 4 nuts are no longer in ASTM A194/A194M and will be phased

**Standards**

BS	≈4882
ASME	B16.5/B18.2.2
ASTM	A193/A194

out gradually.  
It is advised to  
use Grade 7 nuts  
instead.

## Technical Specification

B	1.625
L (mm)	245
M	25

## Technical Drawing

